

**WHAT IS CLAIMED IS:**

- 1 1. A method of removing aluminum fluoride deposits from a plasma etch  
2 reactor, comprising the steps of:  
3 supplying a cleaning gas to a plasma etch reactor, the cleaning gas  
4 comprising at least  $\text{BCl}_3$ ;  
5 cleaning aluminum fluoride deposits from the plasma etch chamber by  
6 energizing the cleaning gas into a plasma state such that the  $\text{BCl}_3$  gas is dissociated  
7 and undissociated  $\text{BCl}_3$  reacts with aluminum fluoride deposits in the plasma etch  
8 reactor.
- 1 2. The method of Claim 1, wherein the cleaning gas includes  $\text{Cl}_2$ , the  $\text{Cl}_2$  being  
2 supplied to the plasma etch reactor at a rate sufficient to obtain a desired degree of  
3 dissociation of the  $\text{BCl}_3$ .
- 1 3. The method of Claim 1, further comprising a step of plasma etching a layer  
2 of material on a semiconductor wafer, the plasma etching step including a main  
3 etch using at least  $\text{C}_x\text{H}_y\text{F}_z$  as the main etching gas wherein  $x \geq 1$ ,  $y \geq 1$ , and  $z \geq 0$  and  
4 a  $\text{C}_x\text{H}_y\text{F}_z$ -free overetch using  $\text{BCl}_3$  and optionally  $\text{Cl}_2$  as the overetching gas.
- 1 4. The method of Claim 3, further comprising removing the semiconductor  
2 wafer from the plasma etch reactor prior to supplying the cleaning gas to the  
3 plasma etch reactor.

- 1     5.    The method of Claim 3, wherein the layer of material comprises an  
2     aluminum layer and the main etching gas comprises  $C_xF_yH_z$  wherein  $x \geq 1$ ,  $y \geq 1$ ,  
3     and  $z \geq 0$ ,  $Cl_2$ ,  $N_2$  and  $BCl_3$ .
  
- 1     6.    The method of Claim 3, wherein  $C_xF_yH_z$  comprises  $CF_4$ ,  $CHF_3$  or mixture  
2     thereof.
  
- 1     7.    The method of Claim 1, further comprising a step of conditioning the plasma  
2     etch chamber after the cleaning step.
  
- 1     8.    The method of Claim 1, wherein the plasma etch reactor comprises an ECR  
2     plasma reactor, an inductively coupled plasma reactor, a capacitively coupled  
3     plasma reactor, a helicon plasma reactor or a magnetron plasma reactor.
  
- 1     9.    The method of Claim 1, wherein pressure in the plasma etch reactor is 5 to  
2     40 mTorr, 40 to 200 mTorr or 200 to 1000 mTorr.

1     10.    The method of Claim 1, wherein the plasma etch reactor is an inductively  
2     coupled plasma reactor having an antenna which inductively couples radio  
3     frequency energy into an interior of the plasma etch reactor through a dielectric  
4     member, the plasma etch reactor including a bottom electrode on which the  
5     semiconductor substrate can be supported, the antenna being powered with 100 to  
6     3000 watts during the cleaning step and the bottom electrode being powered with 0  
7     to 3000 watts during the cleaning step.

1     11.    A method of reducing aluminum fluoride deposits formed in a plasma etch  
2     reactor during processing of a semiconductor substrate, comprising steps of:  
3           supporting a semiconductor substrate in a plasma etch reactor;  
4           supplying an etching gas to the plasma etch reactor;  
5           etching a layer on the semiconductor substrate during a main etch by  
6     energizing the etching gas into a plasma state, the etching gas used during the main  
7     etch including  $C_xF_yH_z$  wherein  $x \geq 1$ ,  $y \geq 1$ ,  $z \geq 0$ , the main etch resulting in  
8     buildup of aluminum fluoride deposits on interior chamber surfaces exposed to the  
9     plasma within the plasma etch reactor;  
10          etching the layer on the semiconductor substrate during an overetch etch by  
11     energizing the etching gas into a plasma state, the etching gas used during the  
12     overetch including  $BCl_3$  which is at least partially dissociated in the plasma, the  
13     undissociated  $BCl_3$  reducing the buildup of aluminum fluoride deposits on the  
14     interior chamber surfaces.

1 12. The method of Claim 11, wherein the etching gas used during the overetch  
2 is  $C_xF_yH_z$ -free and includes  $Cl_2$  in an amount relative to the  $BCl_3$  to provide a  
3 desired degree of dissociation of the  $BCl_3$ .

1 13. The method of Claim 11, wherein the layer comprises an aluminum layer  
2 covered with a patterned photoresist, the main etch forming a pattern of conductor  
3 lines in the aluminum layer.

1 14. The method of Claim 11, wherein the etching gas includes  $Cl_2$  and/or  $BCl_3$   
2 during the main etch.

1 15. The method of Claim 11, further comprising removing the semiconductor  
2 substrate from the plasma etch reactor and cleaning the interior chamber surfaces  
3 by energizing a cleaning gas into a plasma state.

1 16. The method of Claim 15, wherein the cleaning gas includes  $O_2$ ,  $Cl_2$  and/or  
2  $BCl_3$ .

1 17. The method of Claim 15, wherein the etching gas during the main etch  
2 includes at least  $CHF_3$  and the cleaning gas includes  $BCl_3$  and  $Cl_2$ , the  $Cl_2$  being  
3 added in an amount relative to the  $BCl_3$  to provide a desired degree of dissociation  
4 of the  $BCl_3$ .

1 18. The method of Claim 11, wherein the etching gas is supplied into the  
2 plasma etch reactor through a gas distribution plate (GDP) and the semiconductor  
3 substrate is a silicon wafer supported on a substrate support having a uniformity  
4 ring around an outer periphery of the wafer, the interior chamber surfaces  
5 including the gas distribution plate, the uniformity ring and a chamber wall  
6 surrounding the substrate support, the overetch step reducing buildup of aluminum  
7 fluoride deposits on the GDP, the uniformity ring and/or the chamber wall.

1 19. The method of Claim 11, wherein the semiconductor substrate comprises a  
2 silicon wafer having a layer of aluminum thereon, the etching gas during the main  
3 etch comprising  $\text{CHF}_3$  supplied to the plasma etch reactor at a flow rate of less  
4 than 10 sccm.

1 20. The method of Claim 11, wherein the plasma etch reactor comprises an  
2 inductively coupled plasma reactor having an antenna which couples 100 to 3000  
3 watts of RF power into an interior of the plasma etch reactor through a dielectric  
4 member, the plasma etch reactor including a bottom electrode on which the  
5 semiconductor substrate is supported, the bottom electrode being supplied 0 to  
6 3000 watts RF power during the main etch and overetch steps.